



TE-8202A/F series Fiber Optic Fusion Splicing Machine Kit **Operation Manual**

Main Features:

- 5 inches high resolution colorful LCD display, image can be turned according to position
- Average splice time: 10 second
- · Average tube-heat time: 30 second
- Lithium battery: Rechargeable and up to 180 times of continuous splice and heat after fully charged
- Separately X or Y axis views with 300 times magnification and Cutting-edge technology for image processing
- New core alignment technology, the core alignment is more accurate
- New developed technology providing strong wind and dust resistance
- Working mode: Auto & Manual & Full-Auto
- USB Port
- Storing 6,000 groups of latest splice results.
- Multipurpose optical fiber fixture (3-in-1 fixture and SC/LC/FC connector fixture, patented technology)

Specifications:

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Model no.	TE-8202A TE-8202F
Applicable fiber	SM, MM, NZDS, EDF
Average splice loss	0.02dB(SM), 0.01dB(MM),
	0.04dB(NZDS), 0.04dB(ED)
Splice time	10s (SM)
Suitable for cutting optical fiber length	10∼16mm
Suitable for optical fiber	Cladding diameter:80-150µm,
core	Coating diameter:100-1000µm
Return lose	≧60dB
Fiber image	Simultaneous X and Y views with 300
magnification	times magnification
Tension test	2.0N(200gf)(standard)
Splice program	50 groups
Electrode life	5000 times
Protection sleeve length	20mm~60mm
Storage of splice result	6000 groups of splice results
Monitor	5 "high resolution colorful LCD
Communication port	USB (B type)
Working lighting	1 LED light
Power indication	4 led indication
Operation condition	Temperature: -10~+50°C
	Humidity: 0~95%RH
	altitude: 0~5000m
Standard plug	A type F type
Power supply	Lithium battery: 11.1V/5.2Ah
	adapter: INPUT AC 100~240
	50/60Hz; OUTPUT: DC15V/5A
Dimension(W x D x H)	130 x 135x 130mm
Weight	2.25Kgs (include battery)
	1.88Kgs(not include battery)

Package:

- Machine x 1pc
- Fiber Cleaver x 1pc
- Fiber Stripper x 1pc
- Liquid dispenser bottle x 1pc
- 5. AC Adaptor x1pc
- Optical fiber splicing fixture (3-in-1)x1set
- Battery x1pc
- Spare Electrodes x 1set
- Protection sleeve(60mm) x 25pcs
- Cooling Tray x 1pc
- Operation Manual x 1pc
- 12. Carrying Belt x 1pc
- 13. Carrying Case with Carrying Strap x 1pc
- 14. Communication soft and operation manual

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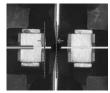
Quick Reference Guide

The guide is for the basic operation. For the detailed information, please refer to http: www.prokits.com.tw.

- Power Supply: Two ways of supplying power to the fusion splicer: a. internal battery; b. AC power supply. Please turn off fusion splicer before operation.
 - 1.1. Insert battery: Insert the battery into the battery groove. Make sure it is properly fixed.
 - 1.2. Remove battery: Push the battery out
 - 1-3. Using AC Adaptor: Put the plug into socket as matching the anchor point.
- Turning on Splicer Power

Press power button **to switch ON/OFF device**.

- Setting Fiber in Splicer
- 3.1. Open the windproof cover;
- 3.2. Open the left and right sheath clamps;
- 3.3. Put the stripped fiber on the V-groove, and make sure the fiber end between groove edge and electrode (as pic).



- 3.4. Holding the fiber and close the sheath clamps carefully. If the fiber is not properly set, please adjust it;
- 3.5. Repeat the steps 3.3 and 3.4 for second fiber; 3.6. Close the windproof cover.
- **Splicing Operation**
 - 4.1. Mode: Manual /Auto / Full-auto- you can choose the operation model in operation menu.

Manual: Fusion splicing operate step by step controlled by the operator via the keypad.

Auto: Press the button, it will automatically core to core alignment and fusion splicing.

Full-auto: Automatically operation after closed the windproof cover

- 4.2. Fiber type: SM/MM/NZDS/ED
- Pause function:
 - 5.1. Turn on the pause function: under auto and Full-auto mode, after core to core aligning the fiber, splicing machine will stop, then press button, the splicer began to fuse.
 - Turn off: No effect any splicing mode operation.
- Take out the fiber and heat the fiber
 - Open the heater cover;
 - Open the windproof cover ; 2)
 - Open the right and left sheath clamps;
 - Take out the fiber and move the fiber protection sleeve to the splice point. Make sure the splice point in the center of the fiber protection sleeve tube
 - Put the fiber protection sleeve on the heater, close the heater cover;
 - Press button, and red indicator light will light up;
 - When the indicator light off, it means that the heating is finished
 - Open the heater cover, check if there are air bubbles in protection sleeve
 - Put the fiber on the cooling tray, until it cooling dow

Please scan QR code or visit http://www.prokits.com.tw for detail manual