



TE-8202A-W / TE-8202F-W series Fiber Optic Fusion Splicing Machine **Operation Manual**

Main Features:

- 5 inches high resolution colorful LCD display, image can be turned according to position
- Average splice time: 10 second
- · Average tube-heat time: 30 second
- Lithium battery: Rechargeable and up to 180 times of continuous splice and heat after fully charged
- Separately X or Y axis views with 300 times magnification and Cutting-edge technology for image processing
- New core alignment technology, the core alignment is more accurate
- New developed technology providing strong wind and dust resistance
- Working mode: Auto & Manual & Full-Auto
- USB Port
- Storing 6,000 groups of latest splice results.
- Multipurpose optical fiber fixture (3-in-1 fixture and SC/LC/FC connector fixture, patented technology)

Specifications:

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Model no.	TE-8202A-W	TE-8202F-W
Applicable fiber	SM, MM, NZDS, EDF	
Average splice loss	0.02dB(SM), 0.01dB(MM),	
	0.04dB(NZDS), 0.04dB(ED)	
Splice time	10s (SM)	
Suitable for cutting	10∼16mm	
optical fiber length		
Suitable for optical	Cladding diameter:80-150µm,	
fiber core	Coating diameter:100-1000µm	
Return lose	≧60dB	
Fiber image	Simultaneous X and Y views with 300	
magnification	times magnification	
Tension test	2.0N(200gf)(standard)	
Splice program	50 groups	
Electrode life	5000 times	
Protection sleeve	20mm~60mm	
length		
Storage of splice	6000 groups of splice results	
result	5 %history and a feet 1 OF	
Monitor	5 "high resolution colorful LCD	
Communication port	USB (B type)	
Working lighting	1 LED light	
power indication	4 LED indication	
Operation condition	Temperature: -10~+50°C	
	Humidity: 0~95%RH Altitude: 0~5000m	
Standard plug	A type II	F type •••
Power supply	Lithium battery: 11.1V/5.2Ah adapter: INPUT AC 100~240 50/60Hz; OUTPUT: DC15V/5A	
Dimension(W x D x H)	130 x 135x 130mm	
Weight	2.25Kgs (include battery) 1.88Kgs(not include battery)	

Package:

- Machine x 1pc
- AC Adaptor x1pc
- Optical fiber splicing fixture (3-in-1)x1set
- Battery x1pc
- Spare Electrodes x 1set 5
- Protection sleeve(60mm) x 25pcs
- Cooling Tray x 1pc
- Operation Manunal x 1pc
- Carrying Belt x 1pc
- Carrying Case with Carrying Strap x 1pc
- Communication soft and operation manual

Please scan QR code or visit http://www.prokits.com.tw for detail manual down load





TF-8202A-W TF-8202F-W



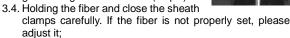
Quick Reference Guide

The guide is for the basic operation. For the detailed information. please refer to http: www.prokits.com.tw.

- Power Supply: Two ways of supplying power to the fusion splicer: a. internal battery; b. AC power supply. Please turn off fusion splicer before operation.
 - 1.1. Insert battery: Insert the battery into the battery groove. Make sure it is properly fixed.
 - 1.2. Remove battery: Push the battery out
 - 1-3. Using AC Adaptor: Put the plug into socket as matching the anchor point.
- Turning on Splicer Power

Press power button **6** to switch ON/OFF device.

- Setting Fiber in Splicer
 - 3.1. Open the windproof cover;
 - 3.2. Open the left and right sheath clamps;
 - 3.3. Put the stripped fiber on the V-groove, and make sure the fiber end between groove edge and electrode (as pic).



- 3.5. Repeat the steps 3.3 and 3.4 for second fiber;
- 3.6. Close the windproof cover.
- 4. Splicing Operation
 - 4.1. Mode: Manual /Auto / Full-auto you can choose the operation model in operation menu.

Manual: Fusion splicing operate step by step controlled

by the operator via the keypad.

Auto: Press the button, it will automatically core to core alignment and fusion splicing.

Full-auto: Automatically operation after closed the windproof cover

- 4.2. Fiber type: SM/MM/NZDS/ED
- Pause function:
 - 5.1. Turn on the pause function: under auto and Full-auto mode, after core to core aligning the fiber, splicing machine will stop, then press button, the splicer began to fuse.

Turn off: no effect any splicing mode operation.

- Take out the fiber and heat the fiber
 - 1) Open the heater cover;
 - 2) Open the windproof cover;
 - Open the right and left sheath clamps;
 - Take out the fiber and move the fiber protection sleeve to the splice point. Make sure the splice point in the center of the fiber protection sleeve tube
 - Put the fiber protection sleeve on the heater, close the heater cover:
 - Press button, and red indicator light will light up;
 - When the indicator light off, it means that the heating is finished;
 - Open the heater cover, check if there are air bubbles in protection sleeve;
 - Put the fiber on the cooling tray, until it cooling down

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