

PERP Melt Stick

Repair System for Damaged PE-Coatings Installation instructions

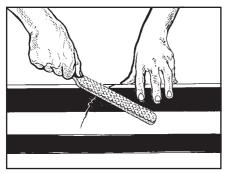
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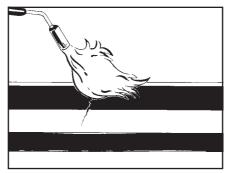
Materials and equipment

- 1. PERP MELTSTICK
- 2. Wire brush, knife
- 3. Propane tank regulator, torch
- 4. Standard safety equipment as prescribed by local regulations

Installation has to be done according to local government regulations and usual safety precautions.



1. Remove loose coating from the damaged area with a knife, scraper or wire brush. Eliminate all sharp edges and clean the damaged area and adjacent coating to remove all foreign material such as dirt, rust, oil, grease and moisture.



2. Preheat the pipe coating up to 60°C.



3. Heat the end of the PERP Melt Stick until it becomes glossy.



4. Spread the molten adhesive onto the damaged area.



5. When the PE is hard, smooth the molten adhesive flush with the PE line coating by use of a point scraper.

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CORROSION PROTECTION GROUP

www.berrycpg.com

Headquarters: Berry Plastics Tapes & Coatings Division, Franklin MA, USA

Franklin, MA, USA
Tel: +1 508 918 1714
US Toll Free: +1 800 248 0149
Fax: +1 508 918 1910
CPG@berryplastics.com

Houston, TX, USA Tel: +1 713 676 0085 US Toll Free: 01 888 676 7202 Fax:+1 713 676 0086 CPGH@berryplastics.com Tijuana, Mexico Tel USA +1 858 633 9797

Fax US: +1 858 633 9740 Tel Mexico: +52 664 647 4397 Fax Mexico: +52 664 647 4370 CPGTJ@berryplastics.com Westerlo, Belgium Tel. +32 14 722500 Fax +32 14 722570 CPGE@berryplastics.com Baroda, India Tel: +91 2667 264721 Fax: +91 2667 264724 CPGIN@berryplastics.com

Local Distributor / Representative:

For contact details of local Distributors / Representatives Please visit www.berrycpg.com.