

# MEPS, MPSM Socket joint sleeve

The corrosion protection sleeve for socket joints in steel and ductile cast iron networks.

# **Product description**

MEPS, MPSM socket joint coating and sealing.

Construction: Two-layer system:

First layer: Visco-elastic adhesive sealant.

Second layer: Thick-walled, radiation cross-linked, high density polyethylene.

The wrap-around MEPS and the tubular MPSM are heat-shrinkable socket joint corrosion protection coatings. MEPS/MPSM are typically used on steel or ductile iron pipes coated with PE, concrete or other coatings, i.e. paint and zinc. MEPS/MPSM are also used to coat reducers, bends and dielectric joints. For specially designed bell & spigot type joints, please refer to our special range of products (TISK, TISW-F, TISKW-F).

The installation is carried out directly on the cleaned and prepared pipe surface without any primer being required. Heating with a regular gas torch lets the high shrink-ratio backing reduce in size to form a tight and clean fit around the socket joint. While shrinking, the sealant, with its superior flow and fill characteristics, spreads evenly over the complete pipe surface and into all cavities.

#### **Product features/benefits**

- Backing with enhanced shrink ratio Conforms easily to socket joint shapes.
- High impact strength & high penetration resistance
   Virtually no risk of damage during operation.
- Fully retains the deflection and longitudinal movement of the socket joint

No break of the sealing ring.

- Seal resists vibration, deflection and axial movement Reliable, high-performance seal stops water ingress.
- No special filler needed

Product thickness

- Simple 1 part installation.

  Low preheat requirements
- Fast installation---saves time.
- No special equipment required Keeps installation costs low.

## **Product selection guide**

Trouble condition guide			Trouble thrownood		
	MEPS	MPSM		MEPS	MPSM
Max operating temperature	30°C	30°C	Backing (as supplied)	0.035 in.	0.035 – 0.059 in.
Compatible line coatings	PE, Fibre-Cement,	PE, Fibre-Cement,		0.9 mm	0.9 -1.5 mm
	Zinc, Bitumen paint	Zinc, Bitumen paint	Backing (fully free recovered)	0.055 in.	0.055 – 0.090 in.
Min preheat temperature	50°C	50°C		1.4 mm	1.4 – 2.3 mm
Recommended pipe preparation	ST3	ST3	Adhesive (as supplied)	0.059 in.	0.035 - 0.039 in.
Soil stress restrictions	None	None		1.5 mm	0.9 – 1.0 mm
Performance	EN 12068 C30	EN 12068 C30			

### **Product properties: MEPS / MPSM**

Property	Test method Typical Value MEPS		Typical Value MPSM	
Backing				
Tensile strength	ASTM D-638	3300 psi (22.8 MPa)	3300 psi (22.8 MPa)	
Elongation	ASTM D-638	600%	600%	
Hardness, Shore D	ASTM D-2240	55	55	
Shrink force	ASTM D-638 150°C	40 psi	40 psi	
Dielectric strength	ASTM D-149	900 volts/mil	900 volts/mil	
		35 kV/mm	35 kV/mm	
Moisture absorption	ASTM D-570	0.05%	0.05%	
Adhesive				
Softening point	ASTM E-28	92°C	134 <b>°C</b>	
Lap shear	EN 12068	8 N/cm <sup>2</sup>	7 N/cm <sup>2</sup>	
	@ 10 mm /min.			
Sleeve				
Peel to Steel	EN 12068	9 N/cm	19 N/cm	
	@ 10 mm /min.			
Impact resistance	EN 12068, Class C	> 15 Nm	> 15 Nm	
Penetration resistance	EN 12068, Class C30	> 0.6 mm *	> 0.6 mm *	
Resistance to joint deflection and displacement	DIN 30672	Pass	Pass	
Cathodic disbondment	EN 12068			
	30 days	9 mm radius	4 mm radius	

<sup>\*</sup> Remaining coating thickness

# **Ordering information**

#### MEPS type products are available:

- as uni-sleeve (pre-cut sleeve with pre-attached closure patch)
- as a roll (closure patch to be ordered separately)

#### MPSM type products are available:

as ready-to-size tubular sleeves

# L L

L= Sleeve width

ZL= Nominal pipe diameter

#### MEPS (wrap-around)

\* Uni-sleeve

Example: MEPS-C30-(UNIV)-DN150-300			
		Standard Ordering options	<b>→</b> .
C30	Performance classification	C30	Sw
DN100	Nominal pipe diameter	DN150 (6.625") – DN 1000 (40") (> DN1000 (40") on request only)	
UNIV	Universal socket joint (special cutlenght)	DN 150 (6.625") - DN 1000 (40")	

<sup>\*</sup> Roll form (closure patches to be ordered separately)

Example: MEPS-C30-12	x100-RL	
		Standard Ordering options
C30	Performance classification	C30
12	Roll width in inches (Sw)	12" (300 mm) (1), 17" (450 mm) (1), 24" (600 mm) (1), 34" (870 mm) (1)
100	Roll length in feet (SI)	100 ft (= 30 m), 66 ft (= 20 m), for width 34" (870 mm) only)
RL	Unit of measure	roll
(1) Nominal width		

Nominal width

Closure patch

Example: WPCP-IV-6x12		
6	Closure patch width in inches (Pw)	6" (150 mm), 8" (200 mm)
12	Closure patch length in inches (PI)	12" (300 mm) (1), 17" (450 mm) (1), 24" (600 mm) (1), 34" (870 mm) (1)

<sup>(1)</sup> Nominal width

Sleeve cut lengths and appropriate closure patch widths depend on the pipe size and product construction, see application table.

#### MPSM (tubular)

Example: MPSM-C30-UNIV-300-DN100			
		Standard Ordering options	
C30	Performance classification	C30	
300	Sleeve width in mm	300 mm (12")	
DN100	Nominal pipe diameter	DN80 (3.5") - DN300 (12.75") (> DN300 on request only) *	

<sup>\*</sup> For pipe sizes exceeding DN300, the use of wrap-around MEPS sleeves is recommended.

For proper product selection, see latest application table AT-MEPS/MPSM. For proper product installation, see latest installation instruction.

Berry Plastics warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the technical data sheet when used in compliance with Berry Plastics written instructions. Since many installation factors are beyond the control of Berry Plastics, the user shall determine the suitability of the products for the intended use and assume all risks and liabilities in connection herewith. Berry Plastics liability is stated in the standard terms and conditions of sale. Berry Plastics makes no other warranty either expressed or implied. All information contained in this technical data sheet is to be used as a guide and is subject to change without notice. This technical data sheet supersedes all previous data sheets on this product.



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